












Date: Thursday, 31/07/2008 2:26:36 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER RAIL
Job Number	: 40866 - 2	Part Number	: D37671
Estimate Number	: 13489	Drawing Number	: D3767 REV B
P.O. Number	:	Project Number	: N/A
This Issue	: 31/07/2008 S.O. No. :	Drawing Revision	: B
Prsht Rev.	: NC	Material	:
First Issue	: 31/07/2008 Type : SMALL / MED FAB	Due Date	: 08/08/2008
Previous Run	: 40711	Qty:	16 Um: Each
Written By	:		
Checked & Approved By	: <u>JUD 08.8.01</u>		
Comment	: Est Rev:A 08-07-21 revB as per dwg DD verified by:EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T1000W065	6061T6 RD TUBE 1.00 x .065w	
			
Comment: Qty.: 2.9313 f(s)/Unit Total : 46.9006 f(s) 6061T6 TUBE (1.00" x 0.65" wall) batch: <u>MIC 877</u> <u>SAD 08/08/14</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-cut tube to length as per dwg D3767 — <u>QH/SAD 08/08/25</u> <u>16x</u> 2-drill holes thru to finish size as per dwg D3767 <u>FF 08/09/10</u> <u>2</u> <u>16x</u> 3- deburr <u>08/08/25</u>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <u>S 08/08/15</u> <u>2</u>			
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
			
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <u>M. 08/09/16</u> <u>2x</u>			
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION	
			
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION <u>18 08/09/16</u> <u>2</u>			

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SS 08/09/17 (2)

08/09/16 JA

Job Completion



MF 08-09-15

1061-T62 ALUMINUM TUBING (1.00" OD X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR 2 OR QQ-A-200/8 OR AMS-QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
 (VERSION COAT PER DART OSI 005 4 1

